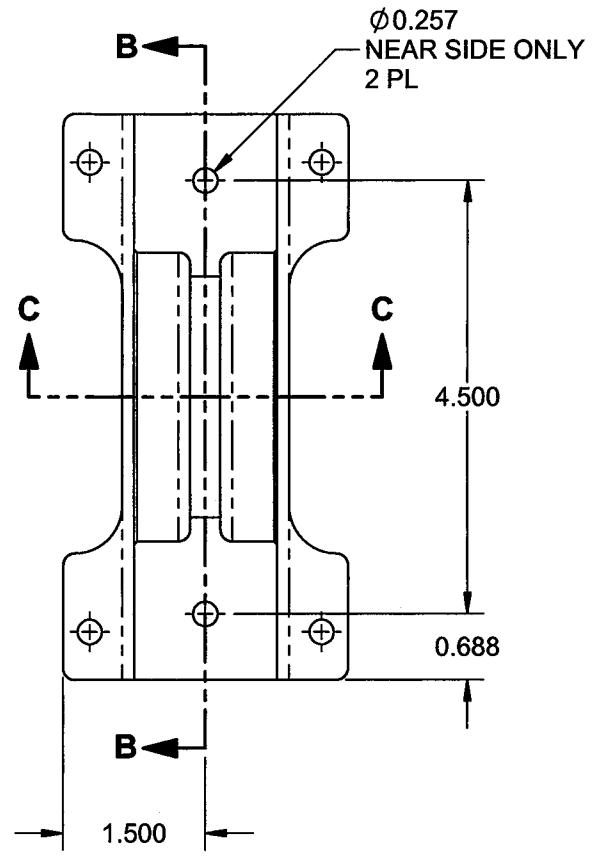
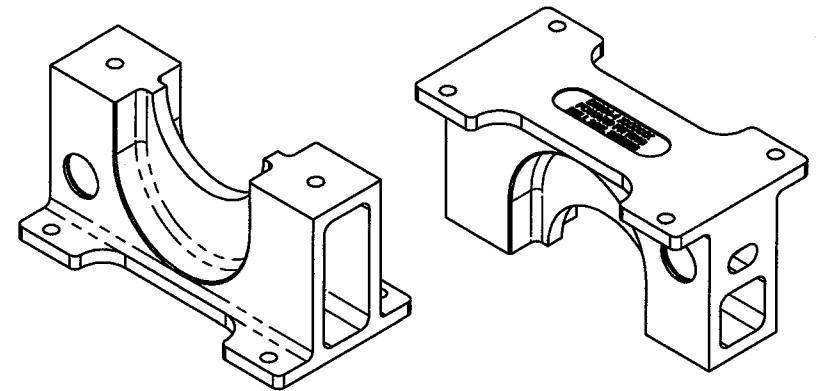
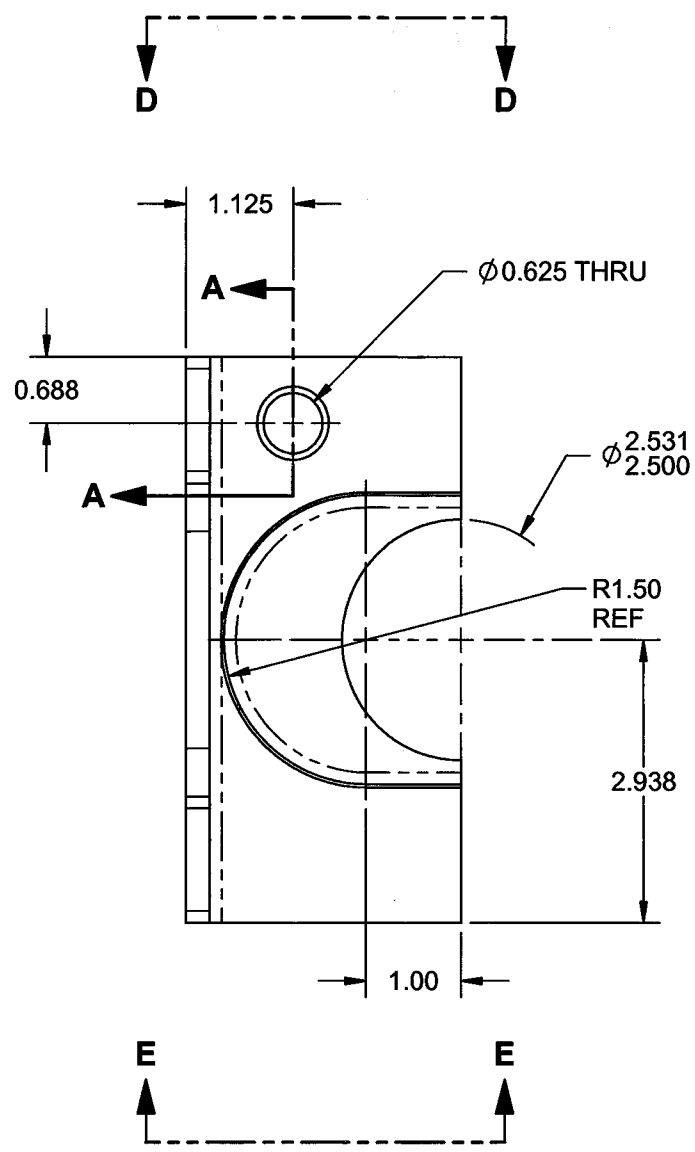


D5834-1 FORWARD FITTING
(DERIVED FROM AERO DESIGN P/N 49311-01)

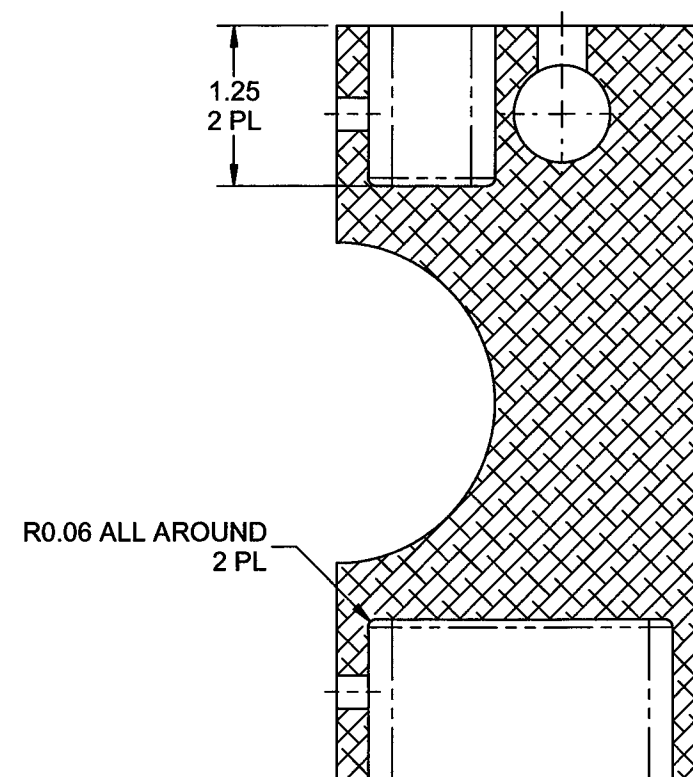
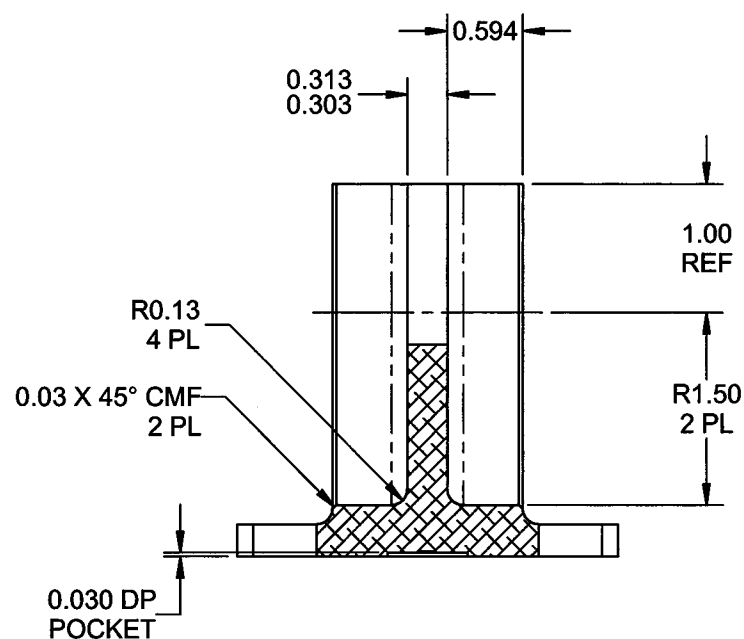
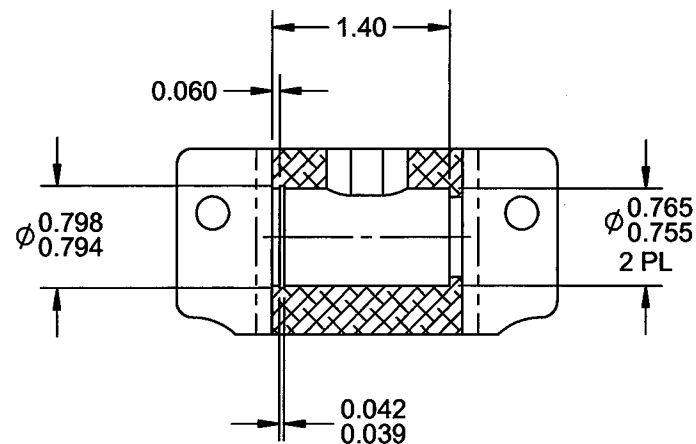
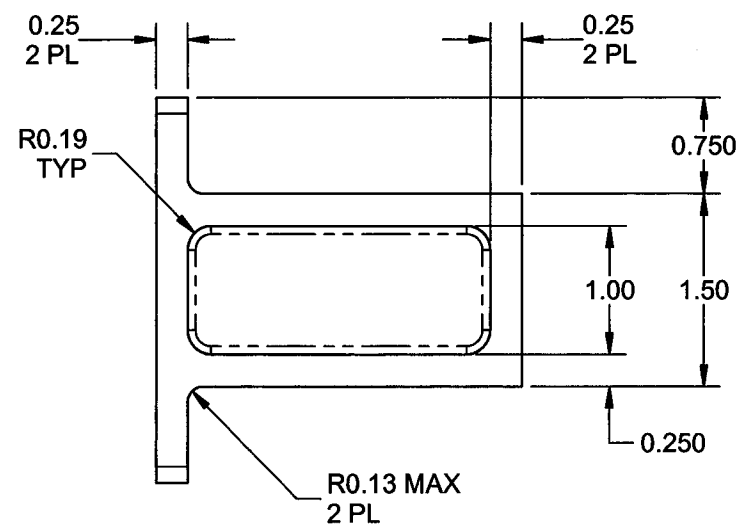
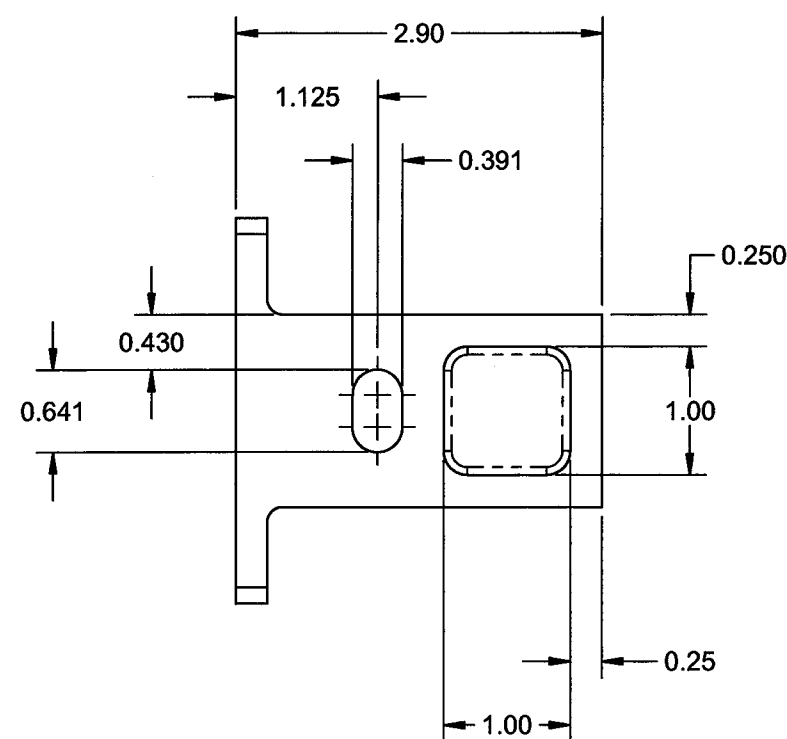


- NOTES:**
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 SECTION 4.1
PRIME PER DART QSI 005 SECTION 4.2.1
PAINT WHITE PER DART QSI 005 SECTION 4.2.2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5834-1" AND SERIAL NUMBER PER DART QSI 044 SECTION 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010
 - 7) WEIGHT: 1.30 lbs
 - 8) ENGRAVE TEXT TO MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010
 - 9) ALL NON DIMENSIONED FEATURES PER CAD FILE "D5834-1REVA.STEP"
 - 10) MASK ALL HOLES AND SLOT PRIOR TO PRIME AND PAINT FINISH

RELEASED
2021 MAY 07
H3 ECR 21-137

APPROVED

A		NEW ISSUE		JC	20.01.27
REV.		DESCRIPTION		BY	DATE
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A SHEET 1 OF 2	
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MFG. APPR.	FK	D5834	SHEET 2 OF 2
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